

13 - BODY

Front door check strap – all 505 models

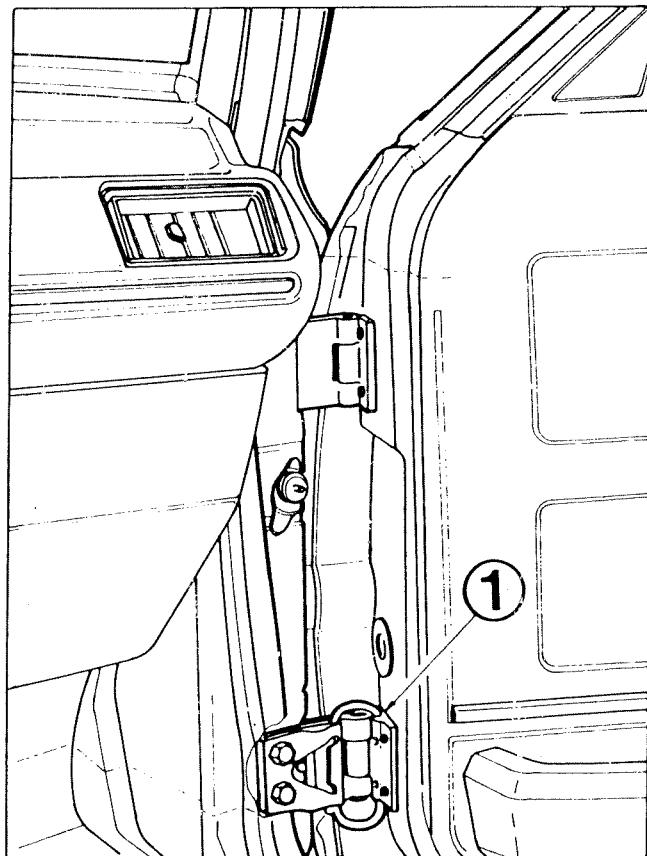
From serial number 551 . . . - 1 669 842,

505 models are fitted with 205 type front door check straps

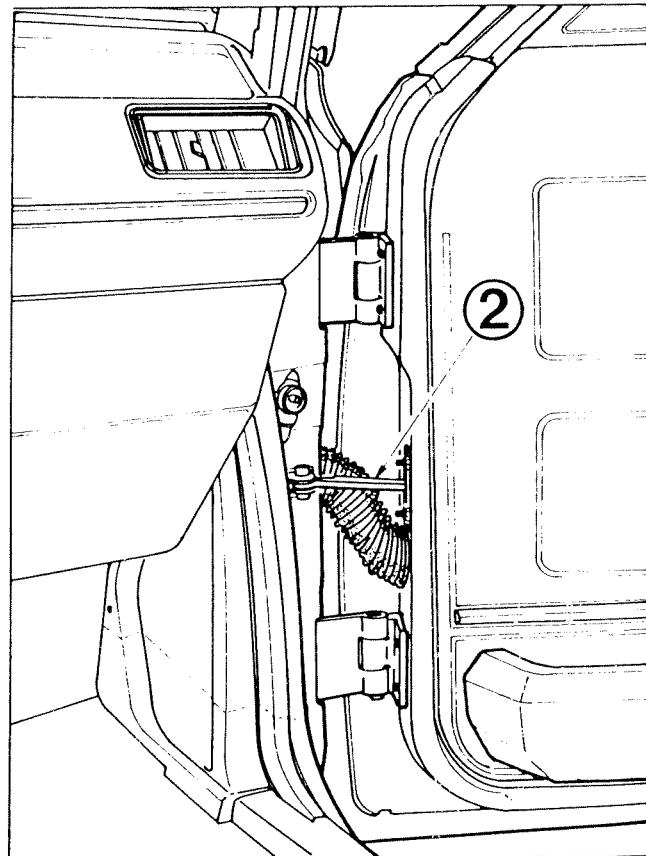
Identification

The front doors have a check strap fitted centrally at the front (2) instead of a check strap integral with the lower hinge (1).

Earlier fitting



Later fitting

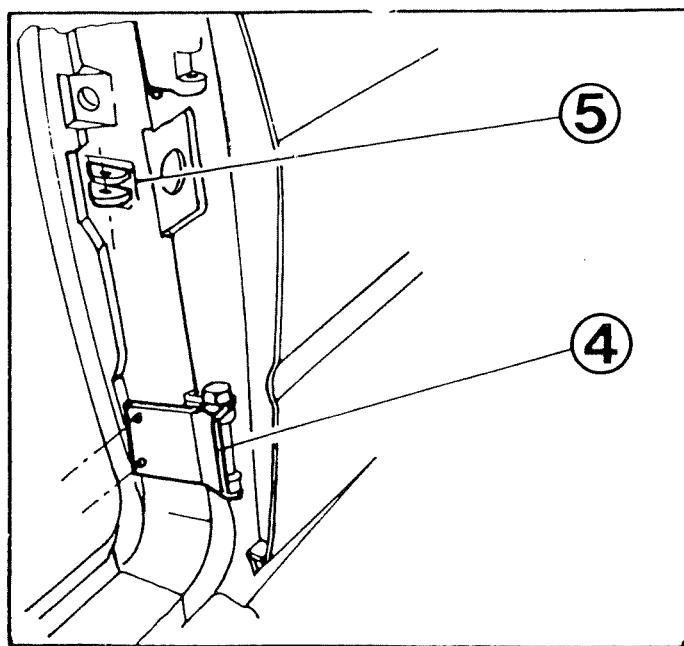
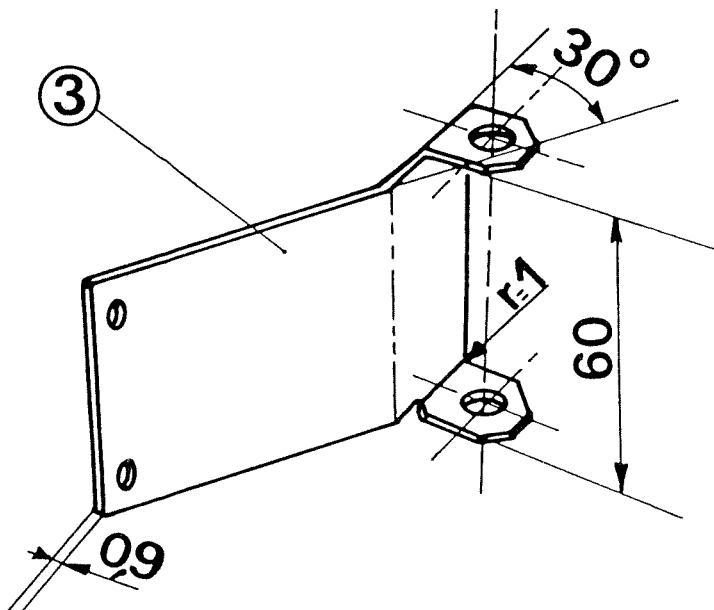


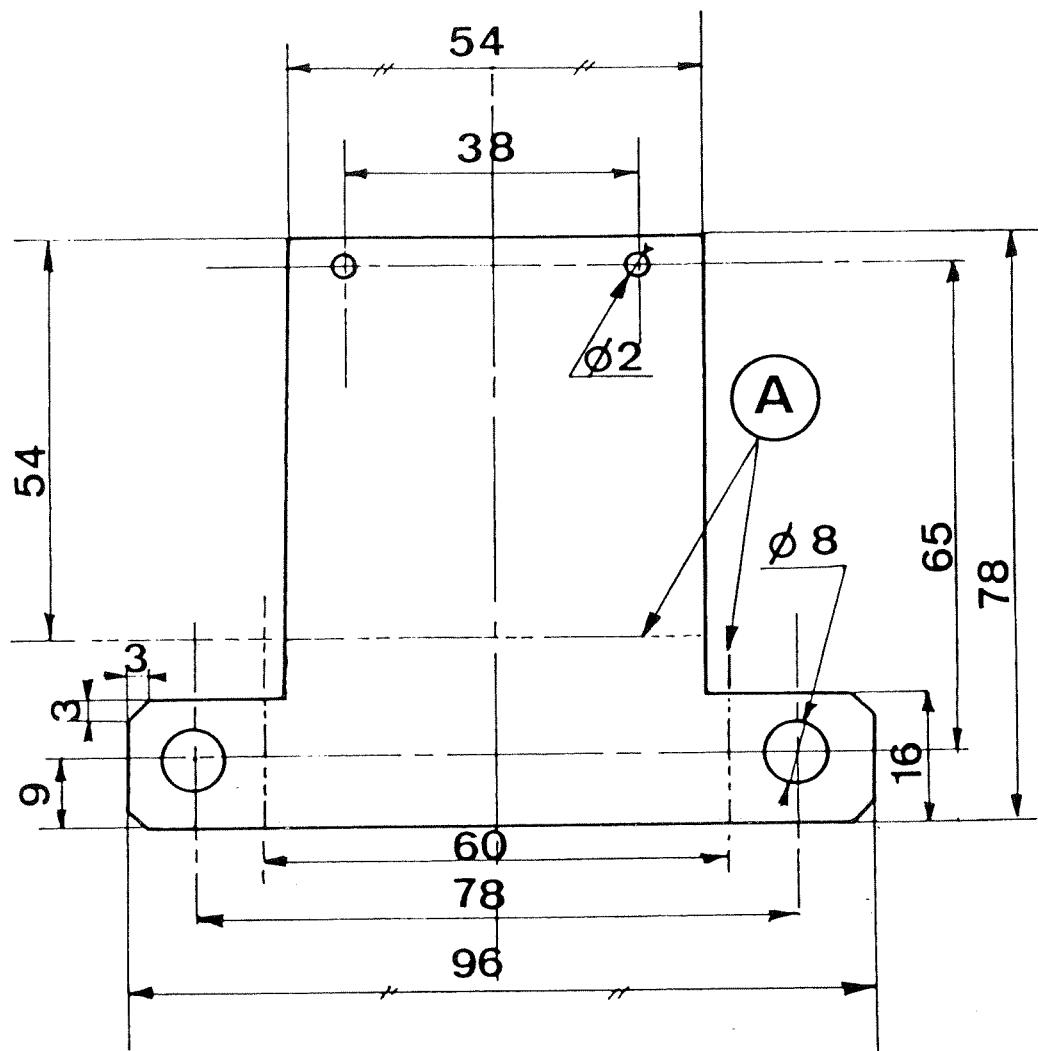
Interchangeability

When stocks are exhausted, the Parts Division will supply only the later body shell and front pillars.

When fitting an earlier type door to a new body shell or changing a front pillar, it is necessary to :

- uncover the two tapped fixing holes for the check strap. To do so :
 - make up a jig in 20 gauge steel to the diagram (developed view attached)
 - using the jig, centre punch and spot face the two holes in the front pillar (4), using spot weld removing cutter (Part No. 9798.13)
- Cut the check strap bracket (5) flush to the pillar
- Protect the edges.





A = Lines of bending